



TOLERANCES UNLESS STATED  
 DIMENSIONS ARE IN MILLIMETRES  
 SURFACE TEXTURE VALUES ARE IN MICROMETRES  
 MACHINE WHERE MARKED ✓

UP TO 6 ± 0.10  
 OVER 6 UP TO 30 ± 0.20  
 OVER 30 UP TO 120 ± 0.30  
 OVER 120 UP TO 315 ± 0.50  
 OVER 315 UP TO 1000 ± 0.50  
 OVER 1000 UP TO 2000 ± 0.50

|            |     |          |          |
|------------|-----|----------|----------|
| MATERIAL   |     | SCALE    | 1:1      |
| BRASS MASS | N/A | DRAWN BY | M.J.S.   |
| TREATMENT  |     | DATE     | 22-11-12 |
| FINISH     |     | CHECKED  |          |

|          |                            |
|----------|----------------------------|
| TITLE:   | OUTLINE                    |
| PROJECT: | R106 FREE SWING POWERMATIC |

**SHS**  
 Samuel Heath & Sons PLC

|          |                  |
|----------|------------------|
| A4       | THIRD ANGLE PROJ |
| ISS DATE | 22-11-12         |
| ISS NO   | 1                |
| SHEET    | 1                |
| DRG No   | R106 FS, OUTLINE |